



WELDING CERTIFICATE

in accordance with EN 1090-1, table B.1.

This welding certificate is valid in connection with the „CERTIFICATE, conformity of the factory production control”, Registration No./date: 1417-CPR-ÉMI-TÜV-IBHT-0131-1-2019 / 2022-07-26

Manufacturer	GD Gép és Daru Kft. H-1119 Budapest, Kelenvölgyi határsor 5.
Essential manufacturing facility(ies)	H-6050 Lajosmizse, Gyártelep u. 2.
Technical specifications	EN 1090-2:2018
Execution class(es)	EXC3 according to EN 1090-2 / -3
Welding process(es) (Reference no. acc. to EN ISO 4063)	135 – MAG welding with solid wire electrode 141 – TIG welding with solid filler material (wire/rod) 111 – Manual metal arc welding 121 – Submerged arc welding with solid wire electrode 783 – Drawn-arc stud welding with ceramic ferrule or shielding gas
Parent material (Grade/Standard)	S235, S275, S355 / EN 10025-2 S460, S690 / EN 10025-3 Material group 22, 23 / EN ISO 15608
Responsible welding coordinator (name, qualification)	Merth, Attila Zoltán, IWE
Substitute (name, qualification)	Hájas, Zoltán, IWT
Confirmation	All provisions concerning welding as described in the above mentioned technical specifications were applied.
Begin of validity	2019-06-19
Next surveillance date	2025-06-15 Upon successful completion of the next continuous surveillance, a new certificate will be issued.
Period of validity	This certificate remains valid as long as the conditions laid down in the above mentioned technical specification in reference or the manufacturing conditions in the factory itself are not modified significantly.
Remarks	--

Registrations No.: 1417-CPR-ÉMI-TÜV- IBHT-0131-2-2019

Szentendre, 2022-07-26




Veress, Nándor Ede
ÉMI-TÜV SÜD Kft.